

# MINIMILL 300

## GASKET SEAT FACER



### Gasket seat facing range

1-1/8" - 2-1/8" x 12 TPI

Special clamps to fit in thread.

Ideal for gasket seat machining of any size of fin fan cooler. A standard machine is equipped with a cutter head and a special locking system to fit your application. The machine locks directly into the plug thread.

### Tool in action



### Gasket FinFan Set



Supplied with 20 mm shaft, one set of jaws to suit plug thread diameter, pilot and gasket seat milling head. Plug size details must be provide by customer with order.

### Fast Clamping System



### Option

System offers rapid tube to tube cycle time, increased productivity (up to 4x) with little operator fatigue. Ideal for large amount of end preps.

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## Gasket seat facing heads

HEAD TYPE	PLUG SIZE			NEST DIAMETER				INSERT	NO. OF IN SERTS
	[INCH]	[MM]	TPI	MIN [INCH]	MAX [INCH]	MIN [MM]	MAX [MM]		
FFGSMH-1125	1,125	28,58	12	0,940	1,496	24,00	38,00	CI 5x5	4
FFGSMH-1250	1,250	31,75	12	1,063	1,614	27,00	41,00	CI 5x5	4
FFGSMH-1350	1,375	34,93	12	1,220	1,772	31,00	45,00	CI 5x5	4
FFGSMH-1500	1,500	38,10	12	1,339	1,890	34,00	48,00	CI 5x5	4
FFGSMH-1625	1,625	41,27	12	1,457	2,008	37,00	51,00	CI 5x5	4
FFGSMH-1750	1,750	44,45	12	1,590	2,140	40,40	54,40	CI 5x5	4
FFGSMH-1875	1,875	47,62	12	1,720	2,270	43,60	57,60	CI 5x5	4

## Jaws for gasket seat facing

JAWS SET NUMBER	PLUG SIZE		TPI	PILOT
	[INCH]	[MM]		
701MM #36-1-1/8-GFF	1,125	28,575	12	PGFF-1125
703MM #36-1-1/4-GFF	1,250	31,750	12	PGFF-1250
705MM #36-1-3/8-GFF	1,375	34,925	12	PGFF-1350
707MM #36-1-1/2-GFF	1,500	38,100	12	PGFF-1500
709MM #36-1-5/8-GFF	1,625	41,275	12	PGFF-1625
711MM #36-1-3/4-GFF	1,750	44,450	12	PGFF-1750
713MM #36-1-7/8-GFF	1,875	47,625	12	PGFF-1875

Other sizes on request. If plug holes are damaged beyond repair, our MiniDrill can be used to upsize them to the next size. Example – 1-1/8” to 1-3/8”.