

TUBE EXPANDERS

P2 SUGAR REFINERY EXPANDERS



- ▶ Adjustable reach tube expander for deep reach expansions from 1/2" (12mm) up to 4-3/4" (120mm)
- ▶ Parallel rolling with long effective double radius rolls
- ▶ Excellent as a touch-up expander for re-rolling leaky tube or for new constructions
- ▶ Longer reach available with different length rollers to suit SUGAR REFINERY tubes

TUBE OD.	BWG	EXPANSION RANGE				1/2" TO 4-3/4" TUBE SHEET THICKNESS			MANDREL SQUARE
		Min ID.	Max ID.	Min ID.	Max ID.	EXPANDER No.	60mm ROLLS	MANDREL	
		mm	Exp	Inch	Exp				
1-1/4"	16g	27.8	33.0	1.120	1.290	P2-280	998	T-290	12"
1-1/2"	7-11g	28.8	34.0	1.140	1.330	P2-290	1048	T-290	
	10-12g	29.8	35.0	1.173	1.337	P2-300	1089	T-290	12.7mm
1-3/4"	13-16g	31.8	37.0	1.251	1.456	P2-320	1143	T-320	
	1-3/4"	8-9g	34.8	41.0	1.370	1.614	P2-350	RR21A	T-370
10-16g		36.8	43.0	1.448	1.692	P2-370	RR22A	T-370	
2"	7-10g	39.8	46.0	1.566	1.811	P2-400	RR40A	T-420	3/4"
	11-12g	41.8	48.0	1.645	1.889	P2-420	RR23A	T-420	
	13-15g	43.8	50.0	1.724	1.968	P2-440	RR23A	T-440	
	16g	46.8	54.0	1.842	2.125	P2-470	RR24A	T-470	
2-1/4"	10-12g	48.8	56.0	1.921	2.204	P2-490	RR24A	T-490	19mm
	14-16g	51.8	59.0	2.039	2.332	P2-520	RR25A	T-490	
2-1/2"	11-12g	53.8	62.0	2.118	2.440	P2-540	RR26A	T-540	1"
	13-16g	56.8	66.0	2.236	2.598	P2-570	RR27A	T-570	
2-3/4"	7-11g	59.8	69.0	2.354	2.716	P2-600	RR28A	T-570	25.4mm
3"	7-11g	64.8	75.0	2.551	2.952	P2-650	RR29A	T-650	
	13-15g	67.8	78.0	2.669	3.070	P2-680	RR30A	T-720	
3-1/4"	7-12g	72.0	82.0	2.834	3.228	P2-720	RR31A	T-720	1"
	13-16g	77.0	87.0	3.030	3.430	P2-770	RR32A	T-720	
3-1/2"	10-16g	82.0	92.0	3.228	3.622	P2-820	RR34A	T-820	25.4mm
3-3/4"	7-12g	86.0	96.0	3.385	3.779	P2-860	RR34A	T-860	
4"	8-12g	90.0	102.0	3.543	4.015	P2-900	RR34A	T-900	
	13-16g	96.0	112.0	3.779	4.409	P2-960	RR35A	T-960	

See our selection of Roll Motors to suit the P2 series Tube Expanders



**Tes-Mini 2
Electric**



**K70
Pneumatic**

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