

TB1 PREPPER

PORTABLE PIPE BEVELLER



Cutting Range	Minimum (ID)	Maximum (OD)
Metric	15mm	38mm
Imperial	5/8"	1-1/2"



The **TB1 Prepper** is a rugged, portable, machine designed for the removal of tube-to-tube sheet welds in heat exchangers.

This beveling machine can also be used for facing and beveling the ends of tube and pipe for general welding and fabrication processes.

Utilising a torque reacted locking system and durable taper roller bearings, this end preparation lathe is highly stable.

The machine is supplied with hand wheel feed as standard. A ratchet feed mechanism which is designed for weld removal applications where space may be limited, is available as an option.



Optional ratchet feed



**Available in
110V / 220V**



**Available in
18V Cordless**

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Specification

Tube Cutting Range		
Total Cutting Range	15mm up to 38mm OD	5/8" up to 1-1/2" OD
Clamping Range	15mm up to 28mm ID	5/8" up to 1-1/8" ID
Optional Extended Range	28mm up to 35mm ID	1-1/8" up to 1-3/8" ID

Power options		
Electric - 110V / 220V	1100 watts	1.5 hp
Battery - 18V(5Ah)	1000 watts	1.3 hp
Pneumatic	745 watts	1.0 hp

Weights & Dimensions		
Electric	380 x 600mm 14" x 24"	10.2 Kg / 22.5 lbs
Battery	380 x 620mm 14" x 24"	10.75 Kg / 23.7 lbs (Inclusive of 8Ah battery)
Pneumatic	380 x 490mm 14" x 19"	9.2 Kg / 20.3 lbs
Cutter Feed Stroke	21mm	7/8"

Air Requirements		
Air Flow	900 l/min	32 cfm
Air Pressure	6 bar	90 psi
Min. Hose Size	10mm	3/8"

