

GROOVING TOOLS

TUBE SHEET GROOVING TOOLS



Note: Tool shown includes optional rollers

- ▶ The grooving tool allows the cutting of grooves in tube sheet holes, cutting depth can be adjusted from 22.5mm to 54.0mm.
- ▶ Standard grooving configuration of 3-6-3. 3mm groove, 6mm space then another 3mm groove. Other configurations are available as a special order.
- ▶ Circumferential Rollers can be specified as an option to extend mandrel life.

HOLE SIZE	COMPLETE TOOL	MORSE TAPER	GROOVING BLADES	CUTTER RETAINER SPRING
*3/8"	42.GT0375	3	42.3753-S	19.0018
*1/2"	42.GT0500	3	42.5003-S	19.0021
5/8"	42.GT0625	3	42.6203-S	19.0019
3/4"	42.GT0750	3	42.7503-S	19.0020
7/8"	42.GT0875	3	42.7503-S	19.0020
1"	42.GT1000	3	42.7503-S	19.0020
1 1/8"	42.GT1125	4	42.7503-S	19.0020
1 1/4"	42.GT1250	4	42.7503-S	19.0020
1 1/2"	42.GT1500	4	42.7503-S	19.0020
1 3/4"	42.GT1750	4	42.7503-S	19.0020
2"	42.GT2000	5	42.7503-S	19.0020
2 1/4"	42.GT2250	5	42.7503-S	19.0020
2 1/2"	42.GT2500	5	42.7503-S	19.0020

Tools available for tube sizes up to 4" and for metric size tubes, please ask for details.

Items marked * are not available with Rollers.

+44 (0) 23 8036 6410

tuberunner@bsa-regal.co.uk



www.tuberunner.co.uk