

TUBE EXPANDERS

900 SERIES



- ▶ Product range covers tube sizes from **6.35mm** (1/4") OD. **Up to 9.53mm** (3/8") OD.
- ▶ Available with 19mm (3/4") or 32mm (1 1/4") roll lengths for tube sheet thickness from 3.18mm (1/8") to 29mm (1.14")

TUBE GAUGE		TUBE I. D.		MIN. EXPANSION		MAX. EXPANSION		TUBE SHEET THICKNESS				MANDREL		MANDREL SQUARE	
								1/2" to 1-1/2"		1-1/4" to 2-1/4"					
[bwg]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	Tool No.	Roll No.	Tool No.	Roll No.		[inch]	
1/4"	18	0,049	1,24	0,152	3,86	0,151	3,84	0,173	4,39	TR921	TRR921	-	-	TRM-39	1/4"
	19	0,042	1,07	0,166	4,22	0,165	4,19	0,185	4,70	TR922	TRR923	-	-	TRM-39	1/4"
	20	0,035	0,89	0,180	4,57	0,175	4,45	0,200	5,08	TR923	TRR923	-	-	TRM-40	1/4"
	21	0,072	1,83	0,186	4,72	0,180	4,57	0,207	5,26	TR924	TRR924	-	-	TRM-40	1/4"
	22	0,028	0,71	0,194	4,93	0,190	4,83	0,216	5,49	TR925	TRR925	-	-	TRM-41	1/4"
	23	0,025	0,64	0,200	5,08	0,195	4,95	0,222	5,64	TR926	TRR923	-	-	TRM-41	1/4"
	24	0,022	0,56	0,206	5,23	0,201	5,11	0,230	5,84	TR927	TRR924	-	-	TRM-41	1/4"
3/8"	14	0,022	0,56	0,206	5,23	0,201	5,11	0,230	5,84	TR927	TRR924	-	-	TRM-41	1/4"
	15	0,072	1,83	0,231	5,87	0,230	5,84	0,265	6,73	TR915	TRR903	-	-	TRM-42	1/4"
	16	0,065	1,65	0,245	6,22	0,240	6,10	0,275	6,99	TR916	TRR916	TR916L	TR916L	TRM-36	1/4"
	17	0,058	1,47	0,259	6,58	0,255	6,48	0,289	7,34	TR918	TRR903	TR920	TR904	TRM-38	1/4"
	18	0,049	1,24	0,277	7,04	0,272	6,91	0,307	7,80	TR901	TRR903	TR902	TR904	TRM-30	1/4"
	19	0,042	1,07	0,291	7,39	0,286	7,26	0,320	8,13	TR903	TRR903	TR904	TR904	TRM-31	1/4"
	20	0,035	0,89	0,305	7,75	0,300	7,62	0,334	8,48	TR905	TRR907	TR906	TR908	TRM-32	1/4"
9.53 mm	21	0,032	0,81	0,311	7,90	0,306	7,77	0,340	8,64	TR907	TRR907	TR908	TR908	TRM-33	1/4"
	22	0,028	0,71	0,319	8,10	0,314	7,98	0,349	8,86	TR909	TRR909	TR910	TR910	TRM-34	1/4"
	23	0,025	0,64	0,325	8,26	0,320	8,13	0,357	9,07	TR911	TRR911	TR912	TR912	TRM-34	1/4"
	24	0,022	0,56	0,331	8,41	0,319	8,10	0,357	9,07	TR911	TRR911	TR912	TR912	TRM-34	1/4"

See our selection of Roll Motors to suit the 900 series Tube Expanders



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