## TUBE EXPANDERS KBE FLARED BOILER SERIES







- Designed for expanding and flaring tubes in Boilers, Superheaters, Waterwalls and Economisers
- ► Three expanding rolls and three flaring rolls, simultaneously expands and flares

EXPANDER	EXPANSION	ROLLS	STANDARD ROLL	MANDREL	SHORT MANDREL	SQUARE DRIVE
SIZE	RANGE mm		LENGTH mm *		SET (3PCS)	SIZE
KBE – 19	19 – 22mm	RR12RK5	42mm	TK19		1/2"
KBE – 20	20 – 23mm	RR12RK5	42mm	TK20		1/2"
KBE – 22	22 – 25mm	RR12RK5	42mm	TK22		1/2"
KBE – 23	23 – 26mm	RR13RK6	42mm	TK23		1/2"
KBE – 24	24 – 27mm	RR13RK6	42mm	TK24		1/2"
KBE – 25	25 – 28mm	RR13RK5	42mm	TK25		1/2"
KBE – 27	27 – 30mm	RR15RK7	42mm	TK27		1/2"
KBE – 28	28 – 32mm	RR16RK8	42mm	TK28	TKK28	3⁄4"
KBE – 29	29 – 33mm	RR16RK8	42mm	TK29	TKK29	3/4"
KBE – 30	30 –34mm	RR16RK8	42mm	TK30	TKK30	3⁄4"
KBE – 32	32 – 36mm	RR17RK9	42mm	TK32	TKK32	3⁄4"
KBE – 35	35 –41mm	RR21RK35	42mm	TK37	TKK37	3/4"
KBE – 37	37 – 43mm	RR22RK10	42mm	TK37	TKK37	3/4"
KBE – 40	40 – 46mm	RR40RK40	50mm	TK42	TKK42	3/4"
KBE – 42	42 – 48mm	RR23RK11	50mm	TK42	TKK42	3/4"
KBE – 44	44 – 50mm	RR23RK11	50mm	TK44	TKK44	3/4"
KBE – 47	47 – 54mm	RR24RK12	50mm	TK47	TKK47	3/4"
KBE – 49	49 – 56mm	RR24RK12	50mm	TK49	TKK49	3/4"
KBE – 52	52 – 59mm	RR25RK13	50mm	TK49	TKK49	3/4"
KBE – 54	54 – 62mm	RR26RK14	50mm	TK54	TKK54	3⁄4"
KBE – 57	57 – 66mm	RR27RK15	50mm	TK57	TKK57	3/4"
KBE – 60	60 – 69mm	RR28RK16	50mm	TK57	TKK57	3/4"
KBE – 65	65 – 74mm	RR29RK17	50mm	TK65	TKK65	3/4"
KBE – 68	68 – 78mm	RR30RK18	50mm	TK72	TKK72	1"
KBE – 72	72 – 82mm	RR31RK19	50mm	TK72	TKK72	1"
KBE – 77	77 <b>–</b> 87mm	RR32RK20	50mm	TK77	TKK77	1"
KBE – 82	82 – 92mm	RR33RK21	50mm	TK82	TKK82	1"
KBE – 86	86 – 96mm	RR34RK22	50mm	TK86	TKK86	1"
KBE – 90	90 – 102mm	RR34RK22	50mm	TK90	TKK90	1"
KBE – 96	96 – 108mm	RR35RK23	50mm	TK96	TKK96	1"

See our selection of Roll Motors to suit the KBE Boiler Tube Expanders



Tes-Mini 2 Electric



K70 Pneumatic





