

# TUBE EXPANDERS

## PBE PARALLEL BOILER SERIES



- ▶ Designed for expanding tubes in Fire and Water Tube Boilers
- ▶ Ideal for re-rolling leaky tubes and new

EXPANDER SIZE	EXPANSION RANGE mm	ROLLS	STANDARD ROLL LENGTH mm *	MANDREL	SHORT MANDREL SET (3PCS)	SQUARE DRIVE SIZE
PBE – 19	19 – 22mm	RR12	42mm	TK19	--	1/2"
PBE – 20	20 – 23mm	RR12	42mm	TK20	--	1/2"
PBE – 22	22 – 25mm	RR13	42mm	TK22	--	1/2"
PBE – 25	25 – 28mm	RR13	42mm	TK25	--	1/2"
PBE – 28	28 – 32mm	RR16	42mm	TK28	--	3/4"
PBE – 29	29 – 33mm	RR16	42mm	TK29	--	3/4"
PBE – 30	30 – 34mm	RR16	42mm	TK30	--	3/4"
PBE – 32	32 – 36mm	RR17	42mm	TK32	--	3/4"
PBE – 35	35 – 41mm	RR21	42mm	TK37	TKK37	3/4"
PBE – 37	37 – 43mm	RR22	42mm	TK37	TKK37	3/4"
PBE – 40	40 – 46mm	RR40	50mm	TK42	TKK42	3/4"
PBE – 42	42 – 48mm	RR23	50mm	TK42	TKK42	3/4"
PBE – 44	44 – 50mm	RR23	50mm	TK44	TKK44	3/4"
PBE – 47	47 – 54mm	RR24	50mm	TK47	TKK47	3/4"
PBE – 49	49 – 56mm	RR24	50mm	TK49	TKK49	3/4"
PBE – 52	52 – 59mm	RR25	50mm	TK49	TKK49	3/4"
PBE – 54	54 – 62mm	RR26	50mm	TK54	TKK54	3/4"
PBE – 57	57 – 66mm	RR27	50mm	TK57	TKK57	3/4"
PBE – 60	60 – 69mm	RR28	50mm	TK57	TKK57	3/4"
PBE – 65	65 – 74mm	RR29	50mm	TK65	TKK65	3/4"
PBE – 68	68 – 78mm	RR30	50mm	TK72	TKK72	1"
PBE – 72	72 – 82mm	RR31	50mm	TK72	TKK72	1"
PBE – 77	77 – 87mm	RR32	50mm	TK77	TKK77	1"
PBE – 82	82 – 92mm	RR33	50mm	TK82	TKK82	1"
PBE – 86	86 – 96mm	RR34	50mm	TK86	TKK86	1"
PBE – 90	90 – 102mm	RR34	50mm	TK90	TKK90	1"
PBE – 96	96 – 108mm	RR35	50mm	TK96	TKK96	1"

See our selection of Roll Motors to suit the PBE Boiler Tube Expanders



**Tes-Mini 2**  
**Electric**



**K70**  
**Pneumatic**

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